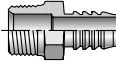
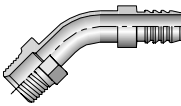
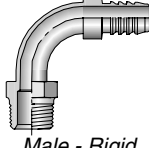
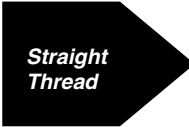


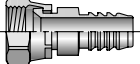
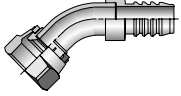
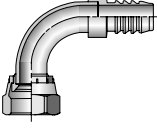

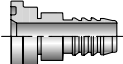

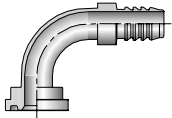

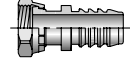
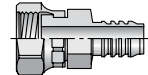
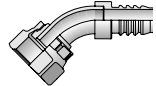
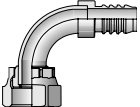

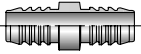





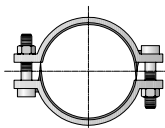

 <p><b>NPTF Pipe</b></p>	0188 B-206  Male - Rigid	3188 B-206  Male - Rigid 45° Elbow	2188 B-206  Male - Rigid 90° Elbow	 <p><b>Straight Thread</b></p>	0588 B-206  Male - Rigid
 <p><b>JIC 37°</b></p>	0688 B-207  Female - Swivel	3788 B-207  Female - Swivel 45° Elbow	3988 B-207  Female - Swivel 90° Elbow	 <p><b>Flange</b></p>	1588 B-207  Flange Heads
1788 B-208  45° Elbow	1988 B-208  90° Elbow	 <p><b>Seal-Lok® O-Ring Face Seal</b></p>	JS88 B-208  Female - Swivel Long	JC88 B-209  Female - Swivel Short	J788 B-209  Female - Swivel 45° Elbow
J988 B-209  Female - Swivel 90° Elbow	 <p><b>Union</b></p>	8888 B-210  Union	 <p><b>81 Series Crimp Shell</b></p>	81 Series consists of a 10081 crimp shell and is completed by adding any 88 Series fittings.	10081 B-210  81 Series Crimp Shell
 <p><b>Hose Clamp</b></p>	88HC B-210  Hose Clamp	88HC-H B-210  Hose-Clamp	88DB B-210  Heavy Duty Clamp	 <p><b>Assembly Instructions</b></p>	88 Series Assembly Instructions B-211
81 Series Assembly Instructions - See Section C for crimping instructions.					

A

B

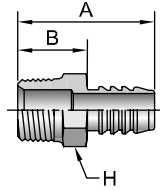
C

D

E

## 0188

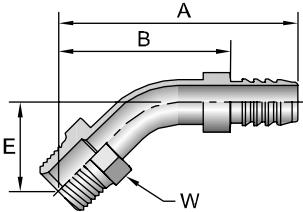
### Male NPTF Pipe - Rigid



# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
0188-12-12	3/4x14	3/4	2.25	57	1-1/8	1.13	29
0188-16-16	1x11-1/2	1	2.75	70	1-3/8	1.37	35
0188-20-20	1-1/4x11-1/2	1-1/4	3.05	77	1-3/4	1.47	37
0188-20-24	1-1/4x11-1/2	1-1/2	3.21	82	1-3/4	1.47	37
0188-24-24	1-1/2x11-1/2	1-1/2	3.24	82	2	1.50	38
0188-32-32	2x11-1/2	2	3.49	89	2-1/2	1.66	42
0188-40-40	2-1/2x8	2-1/2	4.10	104	3	2.27	58

## 3188

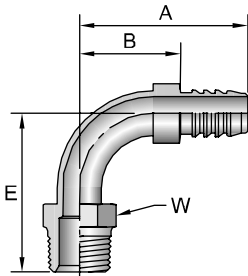
### Male NPTF Pipe - Rigid - 45° Elbow



# Part Number	Thread inch	Hose I.D. inch	A		E		W inch	B	
			inch	mm	inch	mm		inch	mm
3188-16-16	1x11-1/2	1	4.12	105	1.63	41	1-3/8	2.74	70
3188-20-20	1-1/4x11-1/2	1-1/4	4.54	115	1.77	45	1-3/4	2.96	75

## 2188

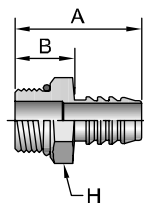
### Male NPTF Pipe - Rigid - 90° Elbow



# Part Number	Thread inch	Hose I.D. inch	A		E		W inch	B	
			inch	mm	inch	mm		inch	mm
2188-12-12	3/4x14	3/4	2.83	72	2.67	68	1-1/8	1.70	43
2188-16-16	1x11-1/2	1	3.35	85	3.18	81	1-3/8	1.97	50
2188-20-20	1-1/4x11-1/2	1-1/4	3.80	97	3.41	87	1-3/4	2.21	56
2188-24-24	1-1/2x11-1/2	1-1/2	4.20	107	3.61	92	2	2.46	62
2188-32-32	2x11-1/2	2	4.86	123	4.23	107	2-1/2	3.03	77

## 0588

### Male SAE Straight Thread with O-Ring - Rigid



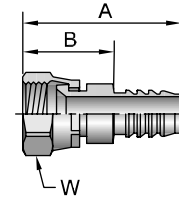
# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
0588-12-12	1-1/16x12	3/4	2.13	54	1-1/4	1	25
0588-16-16	1-5/16x12	1	2.38	60	1-1/2	1	25
0588-20-20	1-5/8x12	1-1/4	2.59	66	1-7/8	1	25

See page B-205 for 81 Series crimp shells and clamps for 88 Series fittings.  
 See Equipment Section for assembly and crimping instructions.  
 See Accessories Section for O-Rings and Flange Kits.

## 0688

### Female JIC 37° - Swivel

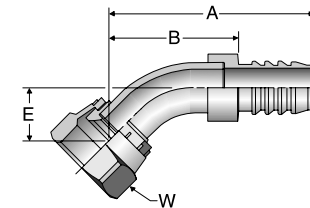
# Part Number	Thread		Hose I.D. inch	A		W inch	B	
	inch	inch		inch	mm		inch	mm
0688-12-12	3/4	1-1/16x12	3/4	2.66	68	1-1/4	1.53	39
0688-16-12	1	1-5/16x12	3/4	1.86	47	1-1/2	1.38	35
0688-16-16	1	1-5/16x12	1	2.72	69	1-1/2	1.34	34
0688-20-20	1-1/4	1-5/8x12	1-1/4	3.34	85	2	1.75	44
0688-24-24	1-1/2	1-7/8x12	1-1/2	3.67	93	2-1/4	1.93	49
0688-32-32	2	2-1/2x12	2	4.14	105	2-7/8	2.31	59



## 3788

### Female JIC 37° - Swivel

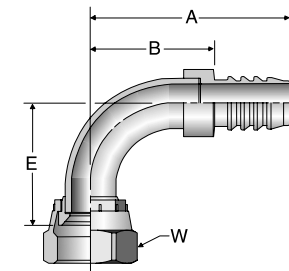
# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	inch		inch	mm	inch	mm		inch	mm
3788-12-12	3/4	1-1/16x12	3/4	3.07	78	0.79	20	1-1/4	1.94	49
3788-16-16	1	1-5/16x12	1	3.51	89	0.90	23	1-1/2	2.13	54
3788-20-20	1-1/4	1-5/8x12	1-1/4	3.97	101	1.19	30	2	2.38	60



## 3988

### Female JIC 37° - Swivel

# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	inch		inch	mm	inch	mm		inch	mm
3988-12-12	3/4	1-1/16x12	3/4	2.98	76	1.82	46	1-1/4	1.85	47
3988-16-16	1	1-5/16x12	1	3.48	88	2.14	54	1-1/2	2.10	53
3988-20-20	1-1/4	1-5/8x12	1-1/4	3.81	97	2.59	66	2	2.22	56
3988-24-24	1-1/2	1-7/8x12	1-1/2	4.21	107	2.81	71	2-1/4	2.47	63

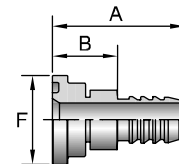


## 1588

### SAE Code 61 Flange Head

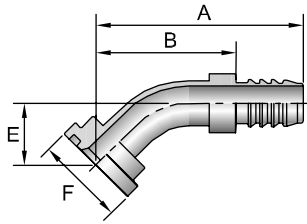
ISO 12151-3 - S - L

# Part Number	Flange inch	Hose I.D. inch	A		F inch	B	
			inch	mm		inch	mm
1588-16-16	1	1	2.57	65	1-3/4	1.19	30
1588-20-20	1-1/4	1-1/4	3.37	86	2	1.78	4
1588-24-24	1-1/2	1-1/2	3.78	96	2-3/8	2.04	52
1588-32-32	2	2	4.32	110	2-13/16	2.49	63
1588-40-40	2-1/2	2-1/2	4.56	116	3-1/8	2.73	69
1588-48-40	3	2-1/2	4.62	117	4	2.79	71



See page B-205 for 81 Series crimp shells and clamps for 88 Series fittings.  
 See Equipment Section for assembly and crimping instructions.  
 See Accessories Section for O-Rings and Flange Kits.

A



## 1788

### SAE Code 61 Flange Head - 45° Elbow

ISO 12151-3 - E45S - L (1 Piece: ISO 12151-3 - E45M - L)

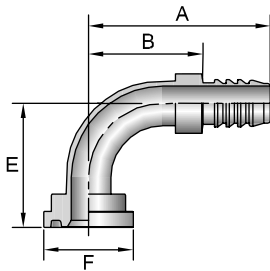
# Part Number	Flange inch	Hose I.D. inch	A		E		F inch	B	
			inch	mm	inch	mm		inch	mm
1788-16-16	1	1	3.55	90	1.06	27	1-3/4	2.17	55
1788-20-20	1-1/4	1-1/4	3.90	99	1.13	29	2	2.31	59
1788-24-24	1-1/2	1-1/2	4.15	105	1.11	28	2-3/8	2.41	61
1788-32-32	2	2	4.58	116	1.25	32	2-13/16	2.75	70
1788-40-40	2-1/2	2-1/2	5.17	131	1.41	36	3-1/8	3.34	85
1788-48-40	3	2-1/2	5.21	132	1.45	37	4	3.38	86

B

## 1988

### SAE Code 61 Flange Head - 90° Elbow

ISO 12151-3 - E90S - L (1 Piece: ISO 12151-3 - E90M - L)



# Part Number	Flange inch	Hose I.D. inch	A		E		F inch	B	
			inch	mm	inch	mm		inch	mm
1988-16-16	1	1	3.35	85	2.37	60	1-3/4	1.97	50
1988-20-20	1-1/4	1-1/4	3.80	97	2.50	64	2	2.21	56
1988-24-24	1-1/2	1-1/2	4.20	107	2.74	70	2-3/8	2.46	62
1988-32-32	2	2	4.86	123	3.19	81	2-13/16	3.03	77
1988-40-40	2-1/2	2-1/2	5.52	140	3.75	95	3-1/8	3.69	94
1988-48-40	3	2-1/2	5.52	140	3.81	97	4	3.69	94

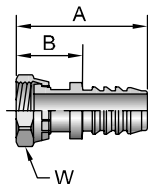
C

D

## JS88

### Female Seal-Lok® - Swivel - Long

ISO - 12151-1 - SWSB



# Part Number	Thread		Hose I.D. inch	A		W inch	B	
	inch	1-11/16x12		inch	mm		inch	mm
JS88-20-20	1-1/4	1-11/16x12	1-1/4	3.21	82	1-7/8	1.15	29
JS88-24-24	1-1/2	2x12	1-1/2	3.47	88	2-1/4	1.73	44

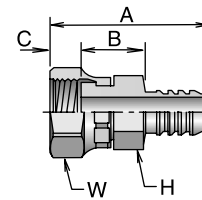
E

See page B-205 for 81 Series crimp shells and clamps for 88 Series fittings.  
 See Equipment Section for assembly and crimping instructions.  
 See Accessories Section for O-Rings and Flange Kits.

## JC88

### Female Seal-Lok - Swivel - Short ISO 12151- 1 - SWSA

# Part Number	Thread		Hose I.D. inch	A		C inch	H inch	W inch	B	
	inch	1-3/16x12		inch	mm				inch	mm
JC88-12-12	3/4	1-3/16x12	3/4	2.80	71	0.57	1-1/8	1-3/8	1.70	43
JC88-16-12	1	1-7/16x12	3/4	2.82	72	0.58	1-3/8	1-5/8	1.69	43
JC88-16-16	1	1-7/16x12	1	3.07	78	0.59	1-3/8	1-5/8	1.69	43
JC88-20-16	1-1/4	1-11/16x12	1	3.08	78	0.59	1-7/8	1-5/8	1.70	43
JC88-20-20	1-1/4	1-11/16x12	1-1/4	3.29	84	0.59	1-7/8	1-7/8	1.70	43

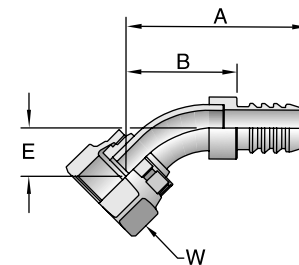


When measuring overall length to the end of the nut, B+C dimensions must be used to calculate cut-off allowance.

## J788

### Female Seal-Lok - Swivel - 45° Elbow

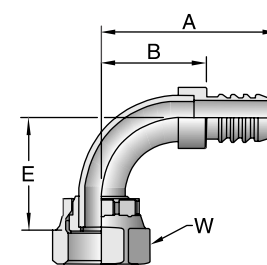
# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	1-3/16x12		inch	mm	inch	mm		inch	mm
J788-12-12	3/4	1-3/16x12	3/4	2.92	74	0.79	20	1-3/8	1.79	45
J788-16-16	1	1-7/16x12	1	3.79	96	0.94	24	1-5/8	2.41	61
J788-20-20	1-1/4	1-11/16x12	1-1/4	3.71	94	0.94	24	1-7/8	2.12	54



## J988

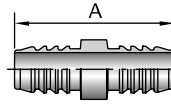
### Female Seal-Lok - Swivel - 90° Elbow - Short Drop

# Part Number	Thread		Hose I.D. inch	A		E		W inch	B	
	inch	1-3/16x12		inch	mm	inch	mm		inch	mm
J988-12-12	3/4	1-3/16x12	3/4	2.85	72	1.83	46	1-3/8	1.72	44
J988-16-16	1	1-7/16x12	1	3.74	95	2.19	56	1-5/8	2.36	60
J988-16-16C	1	1-7/16x12	1	3.75	95	2.22	56	1-5/8	2.37	60
J988-20-20	1-1/4	1-11/16x12	1-1/4	4.26	108	2.51	64	1-7/8	2.67	68
J988-24-24	1-1/2	2x12	1-1/2	5.27	134	2.68	68	2-1/4	3.53	90



**8888**  
 Union (Hose Splicer)

# Part Number	Hose I.D. inch	A	
		inch	mm
8888-12-12	3/4	2.70	67
8888-16-16	1	3.21	82
8888-20-20	1-1/4	3.61	92
8888-24-24	1-1/2	3.92	100
8888-32-32	2	4.04	103



**88HC**  
 Hose Clamp (Worm Gear)

# Part Number	Hose I.D. inch
88HC-12	3/4
88HC-16	1
88HC-20	1-1/4
88HC-24	1-1/2
88HC-32	2



**10081**  
 Crimp Shell

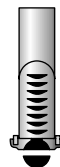
# Part Number	Hose I.D. inch
10081-12	3/4
10081-16	1
10081-20	1-1/4
10081-24	1-1/2
10081-32	2



81 Series consists of a 10081 crimp shell and is completed by adding any 88 Series Fittings. See Equipment Section for complete 81 Series Assembly and Crimping instructions.

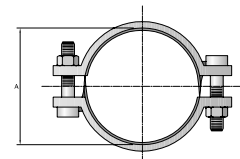
**88HC-H**  
 Hose Clamp  
 (High Torque Worm Gear)

# Part Number	Hose I.D. inch
88HC-16C	3/4
88HC-16H	1
88HC-20H	1-1/4
88HC-24H	1-1/2
88HC-32H	2



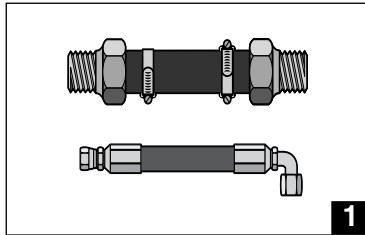
**88DB**  
 Heavy Hose Clamp  
 (Double Bolt)

# Part Number	Hose I.D. inch
88DB-12	3/4
88DB-16	1
88DB-20	1-1/4
88DB-24	1-1/2
88DB-32	2



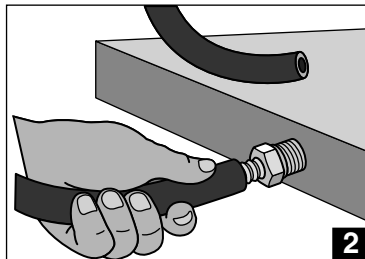
## 88 Series

### Hose Assembly Instructions



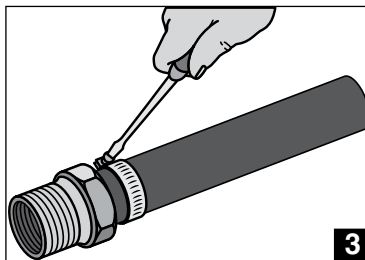
1

1. Identify Over All Length (OAL) of hose assembly and the Cut Off Allowance (COA) length of fitting(s) by use of the fitting data table. Properly measure and mark hose. Cut hose cleanly and squarely to length. Trim any exposed wire reinforcement to prevent injury in service.



2

2. Slide clamp(s) onto hose and lubricate hose. Push hose onto fitting until hose bottoms against stop ring or hex.



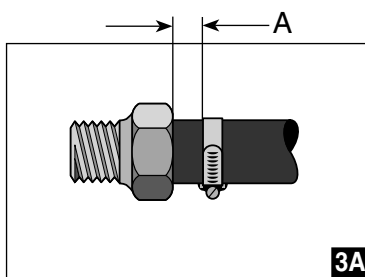
3

3. Position hose clamp(s) as shown and secure with a screwdriver or wrench. Maintain "A" dimensions as shown below for proper clamp positioning of both HC clamps and HC-H clamps.

3A. Evenly attach double bolt clamps for maximum grip.

Hose I.D.	A	
	inch	mm
-12	1/4	6.35
-16	3/8	9.53
-20	3/8	9.53
-24	1/2	12.70
-32	1/2	12.70

**Note:** For permanent installation of 88 Series Fittings, an 81 Series Crimp Shell must be added. See Equipment Section for assembly and crimping instructions.



3A

IF YOU HAVE QUESTIONS CONCERNING THE PRODUCTS OR APPLICATION OF THE PRODUCTS CONTAINED IN THIS CATALOG, PLEASE CALL:

PARKER HOSE PRODUCTS DIVISION  
 TECHNICAL SERVICES DEPARTMENT  
 PHONE: 440-943-5700  
 FAX: 440-943-3129  
<http://www.parkerhose.com>

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